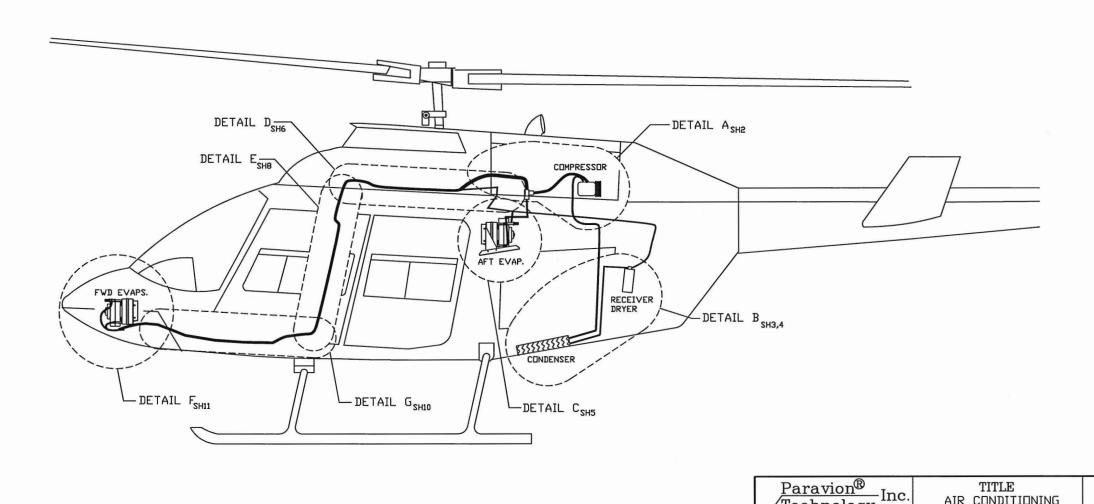
1. PERMITTED TO USE CLAMPS 1 OR 2 SIZES BIGGER OR SMALLER AS NEEDED.

PRECLEAN ALL MATING SURFACES OF ATTACHMENT HARDWARE AND PLATE PER BHT-ALL-SPM. SEAL USING ADHESIVE SEALANT 299-947-107, TYPE III CLASS 7, OR MIL-S-8802, CLASS B2.

3 PAINT TUBING USING A FLAT BLACK ENAMEL, OPTIONAL.

4. DO NOT APPLY SECO SEALS TO 45° FLARE FITTINGS.

SHEET	REV	ECD	DATE	DESCRIPTION	BY	CHK	APR
ALL	N/C		03/20/20	INITIAL RELEASE	DT	LS	MH
B□M, 10	Α		12/07/21	UPDATED P/N FOR ITEM #6. ITEM #62 AND #65 WERE DUPLICATE P/NS, ITEM #65 REPLACED #62.	DT	ZA	DT
B□M	В		02/10/22	ITEM #66 NOW MS27039-1-15	DT	ZA	DT
ВПМ	С		03/24/22	ITEM #20 NDW ES45011-1	DT	EA	DT



-1 INSTALLATION

-CONFIDENTIAL INFORMATION-THE INFORMATION AND DATA CONTAINED HEREIN IS PROPRIETARY AND IS SUBMITTED IN CONFIDENCE; AND SHALL NOT BE DISCLOSED, USED OR DUPLICATED FOR ANY PURPOSE WHATSOEVER WITHOUT THE PRIOR WRITTEN PERMISSION OF PARAVION TECHNOLOGY, INC. WHERE NOTED: $.X = \pm .1$ $.XX = \pm .05$ $.XXX = \pm .010$ ANGLES = \pm 1°

PROTO

N/C

TOLERANCES EXCEPT

Technology

DIMENSIONS IN INCHES DRAWN APRVD. CHK'D DATE **ECO** REV BY BY BY LS 03/20/20 C DT MH DO NOT SCALE DRAWING SHEET © 2022 PARAVION TECH., INC. 1 DF 12 PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.

DRAWING NO.

206AC-523

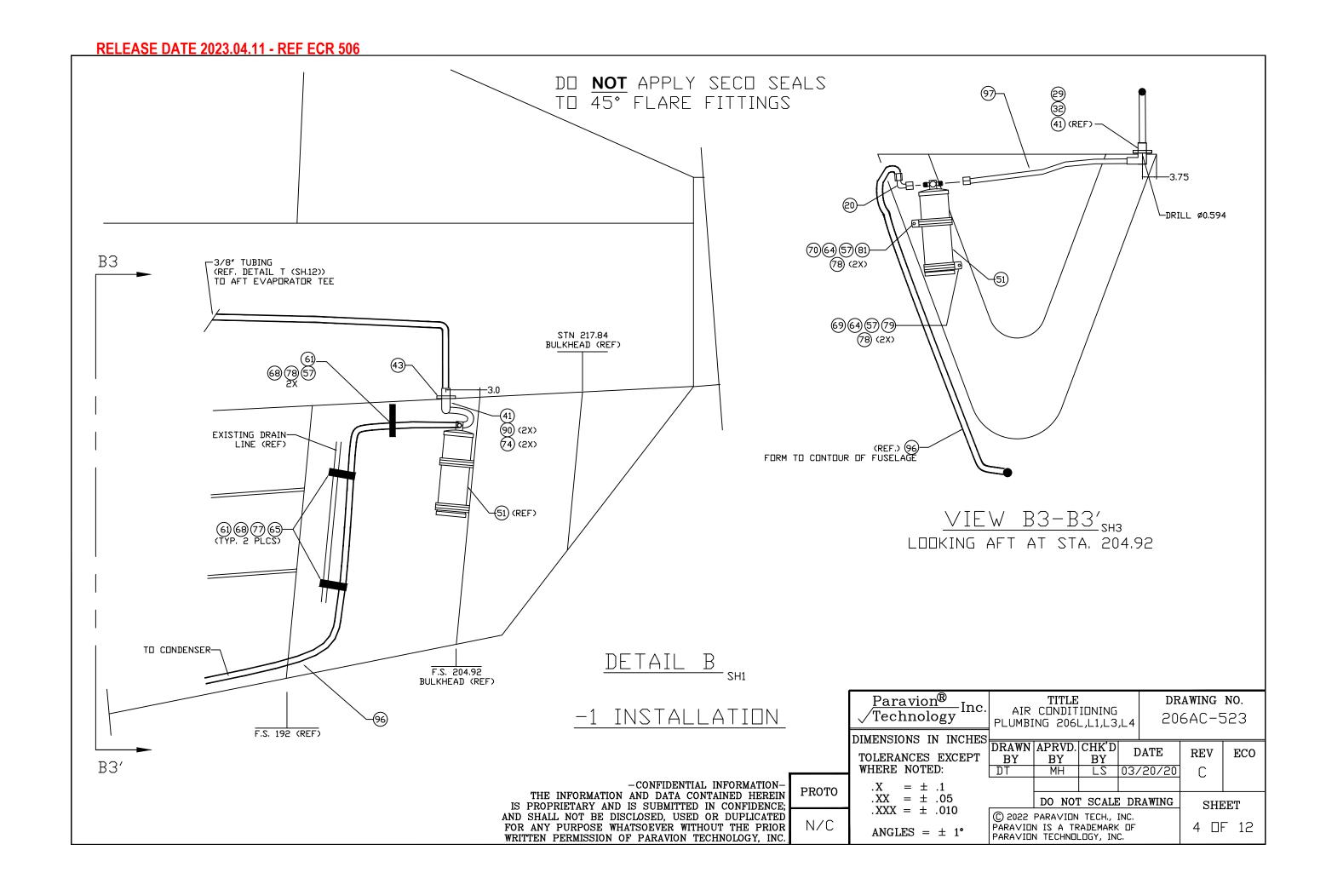
TITLE

AIR CONDITIONING

PLUMBING 206L,L1,L3,L4

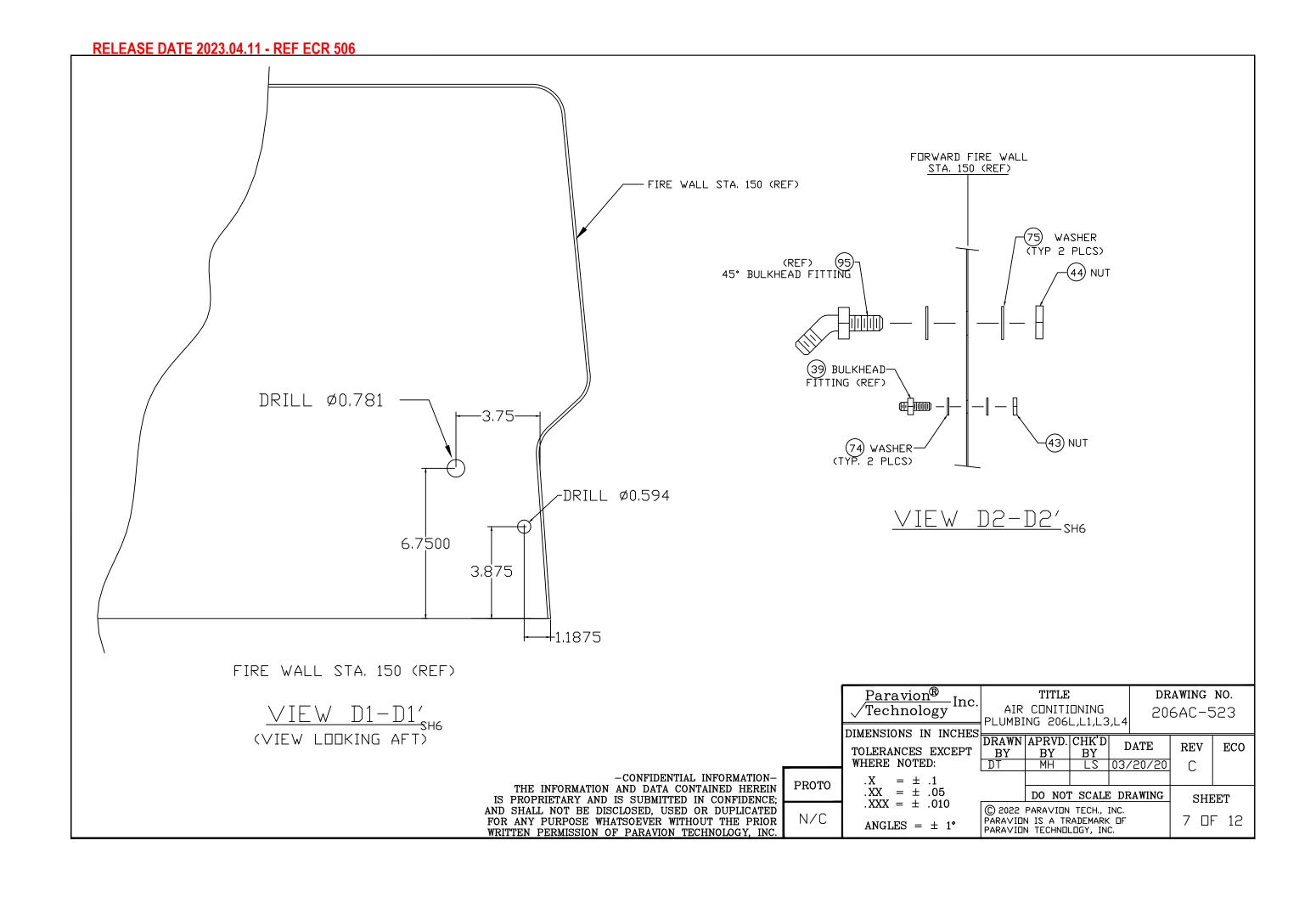
RELEASE DATE 2023.04.11 - REF ECR 506 STA. 150 -NOTE: ADD ② (45° FITTING) FACING UP IF REQ'D BETWEEN LEFT HAND ROTOR BRAKE HYDRAULIC LINE AND TEE FITTING TO ALLOW CLEARANCE FOR 1/2° LINE INSTALLATION -DRAIN PAN (REF) └DRAIN PAN (REF) THROUGH FIREWALL. VIEW A2-A2' VIEW A3-A3' VIEW A4-A4' -AFT FIREWALL -3/8" TUBING SEE DETAIL T SH12 (24) (REF) -(91) (3X) -BOTTOM OF DRAIN PAN -39 (REF) (90) (2X) STA. 192 20.25 (REF) (40) (REF) 1/2" TUBING (REF) (91) (2X) TO CONDENSER (REFERENCE DETAIL B) REFER TO INSTALLATION INSTR'NS BEFORE PENETRATING FIREWALL. VERIFY LOCATION BY TEMPORARILY DETAIL A SHI ATTACHING HOSES TO COMPRESSOR. ENSURE HOSES ARE NOT KINKED 20.00 (REF) AND ADJUST ACCORDINGLY -1 INSTALLATION PROSEAL ALL SURFACES ADJOINING DRAIN PAN -MATCH DRILL Ø0.781 DRILL Ø0.781 Paravion[®] DRAWING NO. TITLE -Inc. АЗ √Technology AIR CONDITIONING (3.50) 206AC-523 DRILL (4.5) ° LUMBING 206L,L1,L3,L4 DIMENSIONS IN INCHES Å4 DRAWN APRVD. CHK'D DATE ECO REV -(12.25)-TOLERANCES EXCEPT (1.75) BY (2.75) WHERE NOTED: LS 03/20/20 C -CONFIDENTIAL INFORMATION-THE INFORMATION AND DATA CONTAINED HEREIN $X = \pm .1$ VIEW A1-A1' PROTO $.XX = \pm .05$ DO NOT SCALE DRAWING IS PROPRIETARY AND IS SUBMITTED IN CONFIDENCE; AND SHALL NOT BE DISCLOSED, USED OR DUPLICATED SHEET OVERHEAD VIEW $.XXX = \pm .010$ © 2022 PARAVION TECH., INC. N/C FOR ANY PURPOSE WHATSOEVER WITHOUT THE PRIOR WRITTEN PERMISSION OF PARAVION TECHNOLOGY, INC. 2 DF 12 PARAVION IS A TRADEMARK OF ANGLES = \pm 1° PARAVION TECHNOLOGY, INC.

RELEASE DATE 2023.04.11 - REF ECR 506 COMPRESSOR INSTALLATION (REF.)— (41) (REF) -AFT FIREWALL -1/2" TUBING 40) (REF.SH.2) (REFER TO DETAIL T (SH.12)) (91) (2X)(REF,SH,2) F.S. 217.84 BULKHEAD (REF.) (40)(44) (91)(2X) (75) (2X) ВЗ 2.0-1/2" TUBING— (REFER TO DETAIL T (SH.12)) SECURE AS NECESSARY USING (65) (69) (78) (61) (57) 1/2" TUBING-(REFER TO DETAIL T (SH.12)) FORM TO CONTOUR OF FUSELAGE -DRILL Ø0.781 VIEW B3-B3' LOOKING AFT AT STA. 204.92 96 (REF.) TO DRYER BOTTLE 65(69(78(61)(57) (27) (91) (2X) -1 INSTALLATION ВЗ′_{ѕнз,4} F.S. 204.92 BULKHEAD (REF) Paravion[®] DRAWING NO. TITLE -Inc. √Technology AIR CONDITIONING 206AC-523 CONDENSOR (REF)— F.S. 192 (REF) PLUMBING 206L,L1,L3,L4 DIMENSIONS IN INCHES DRAWN APRVD. CHK'D DATE ECO REVTOLERANCES EXCEPT DETAIL B SH1 WHERE NOTED: MH LS 03/20/20 C -CONFIDENTIAL INFORMATION-THE INFORMATION AND DATA CONTAINED HEREIN IS PROPRIETARY AND IS SUBMITTED IN CONFIDENCE; $.X = \pm .1$ $.XX = \pm .05$ PROTO DO NOT SCALE DRAWING SHEET $.XXX = \pm .010$ AND SHALL NOT BE DISCLOSED, USED OR DUPLICATED FOR ANY PURPOSE WHATSOEVER WITHOUT THE PRIOR © 2022 PARAVION TECH., INC. N/C PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC. 3 DF 12 ANGLES = ± 1° WRITTEN PERMISSION OF PARAVION TECHNOLOGY, INC.



RELEASE DATE 2023.04.11 - REF ECR 506 TO FORWARD EVAPORATORS (SEE DETAIL D) (24) (REF)--TO COMPRESSOR (SEE DETAIL A. SH.2) -DRAIN PAN (REF) // REFER TO DETAIL D
(SH.6, 7) (4)(REF) (37) TEE-TO RECEIVER-DRYER (90)(3X) (6) REDUCER-(89) SEAL 3/8" TUBING-(12) (REF)-61 67 77 57 (12) TUBING-TO EVAPORATOR VIEW C1-C1' -1/2" TUBING WITH FIRESLEEVE (REFER TO DETAIL T (SH.12)) 댹 AFT EVAPORATOR INSTALLATION (REF.)— -1 INSTALLATION Paravion[®] DRAWING NO. TITLE -Inc. AIR CONDITIONING √Technology 206AC-523 DETAIL C SH5 PLUMBING 206L,L1,L3,L4 DIMENSIONS IN INCHES DRAWN APRVD. CHK'D DATE ECO REVTOLERANCES EXCEPT WHERE NOTED: MH LS 03/20/20 C -CONFIDENTIAL INFORMATION-THE INFORMATION AND DATA CONTAINED HEREIN IS PROPRIETARY AND IS SUBMITTED IN CONFIDENCE; $.X = \pm .1$ $.XX = \pm .05$ PROTO DO NOT SCALE DRAWING SHEET $.XXX = \pm .010$ AND SHALL NOT BE DISCLOSED, USED OR DUPLICATED FOR ANY PURPOSE WHATSOEVER WITHOUT THE PRIOR © 2022 PARAVION TECH., INC. N/C 5 DF 12 PARAVION IS A TRADEMARK OF ANGLES = ± 1° PARAVION TECHNOLOGY, INC. WRITTEN PERMISSION OF PARAVION TECHNOLOGY, INC.

RELEASE DATE 2023.04.11 - REF ECR 506 -NOTE: REPLACE EXISTING UNION ON THE FUEL VENT LINE WITH (38) BULKHEAD FITTING TO ALLOW LENGTH (5)(6)(6)(8)(7) FOR TUBING INSTALLATION. 90 (5X) (59) NNION — FIRE WALL (16) FLEXHOSE -INSTALL CHAFE PROTECTION— ON CONTROL TUBE TUNNEL OPENING (53) CATERPILLAR GROMMET -61)CLAMP & 60)CLAMP (27) UNION (91) (2X) 47) FEMALE 68) SCREW, (77) WASHER, (57) NUT SWIVEL VIEW D3-D3' (22) INSERT &
(45) WASHER DN DECK —
REFER INSTALL INSTR'TNS
FOR LOCATION (71) SCREW (95) BULKHEAD 77) WASHER $D1_{I}$ (91) (2X) -(60) CLAMP 9)TUBING 39) BULKHEAD 90) (2X) -(82) SPACER EXISTING PARTS-(5)(6)(6)(8)(7) VIEW D5-D5' D1′L 3/8" TUBING -SEE DETAIL T (SH.12) D2_{SH7} D2 (60) CLAMP (68) SCREW (77) WASHER D4 D4′ (23) BRACKET **→**FWD $\widetilde{(2X)}$ -(57) NUT (68) SCREW-DETAIL D SH1 (77) WASHER -EXISTING AIRCRAFT (OVERHEAD VIEW) (2x) (57) NUT -1 INSTALLATION VIEW D6-D6' 3/8" TUBING (REF) (5)(6)(6)(8)(7) (5)(61)(60)(68)(77) <u>Paravion</u>® DRAWING NO. TITLE 77 -Inc. AIR CONDITIONING √Technology 206AC-523 PLUMBING 206L,L1,L3,L4 (81) (2X)-DIMENSIONS IN INCHES DRAWN APRVD. CHK'D DATE ECO REV TOLERANCES EXCEPT BY EXISTING POSITION-WHERE NOTED: LS 03/20/20 MH C (REF. VIEW D5-D5) -CONFIDENTIAL INFORMATION- $X = \pm .1$ 57687377 PROTO THE INFORMATION AND DATA CONTAINED HEREIN IS PROPRIETARY AND IS SUBMITTED IN CONFIDENCE; AND SHALL NOT BE DISCLOSED, USED OR DUPLICATED VIEW D4-D4' $.XX = \pm .05$ DO NOT SCALE DRAWING SHEET $.XXX = \pm .010$ © 2022 PARAVION TECH., INC. N/C 6 DF 12 FOR ANY PURPOSE WHATSOEVER WITHOUT THE PRIOR WRITTEN PERMISSION OF PARAVION TECHNOLOGY, INC. PARAVION IS A TRADEMARK OF ANGLES = \pm 1° PARAVION TECHNOLOGY, INC.



NOTE: TRIM CONTROL TUBE TUNNEL INTERIOR PLENUM TO ALLOW TUBE INSTALLATION.

E2_{SH9}

-(26) UNION (90) (2X) SEAL

(54) RESTRAINT TIE

(TYP 2 PLCS)

-54) RESTRAINT TIE (REF)

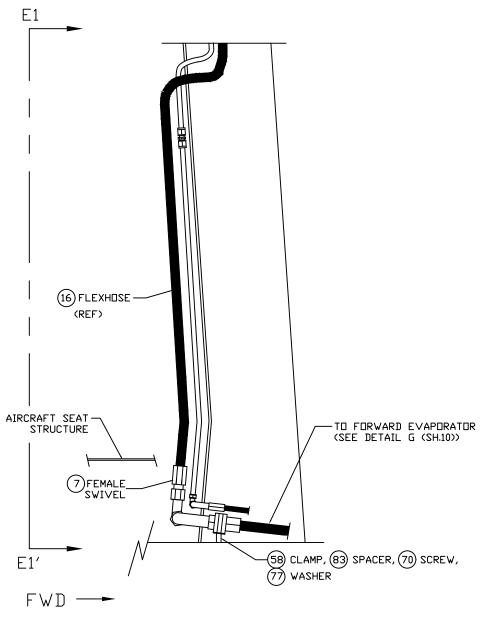
(15) ELBOW (90) (2X) SEAL

–(14) ELBOW (91) (2X) SEAL

-(35) ELBOW (90) (2X) SEAL

-(61) CLAMP, (80) SPACER, (66) SCREW

ΜΪΝ. 18.0 APPART



DETAIL E SHI (VIEW LOOKING INBOARD FROM RIGHT SIDE)

-1 INSTALLATION

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Paravion [®] Inc. Technology	
DIMENSIONS IN INCHES	אם
TO FDANCES EVEDT	יעע

VIEW E1-E1'

(VIEW LOOKING FORWARD)

 $X = \pm .1$ $.XX = \pm .05$ $.XXX = \pm .010$

ANGLES = ± 1°

TITLE AIR CONDITIONING PLUMBING 206L,L1,L3,L4 RAWN APRVD. CHK'D DATE

DRAWING NO. 206AC-523

REV

С

ECO

DO NOT SCALE DRAWING SHEET © 2022 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC. 8 DF 12

PROTO N/C

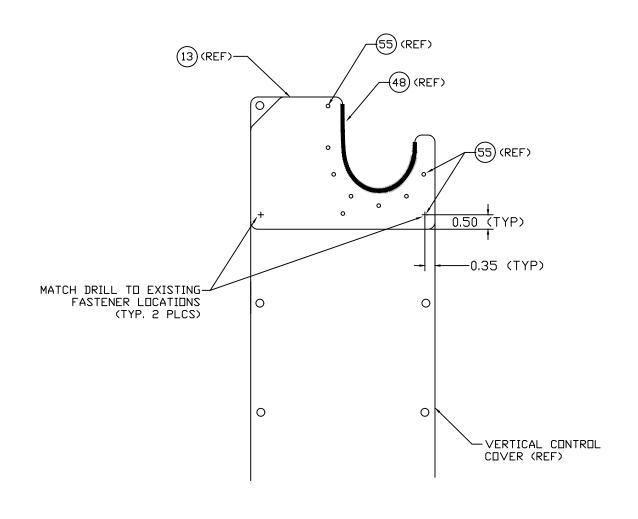
36) ELBOW— 91) (2X) SEAL

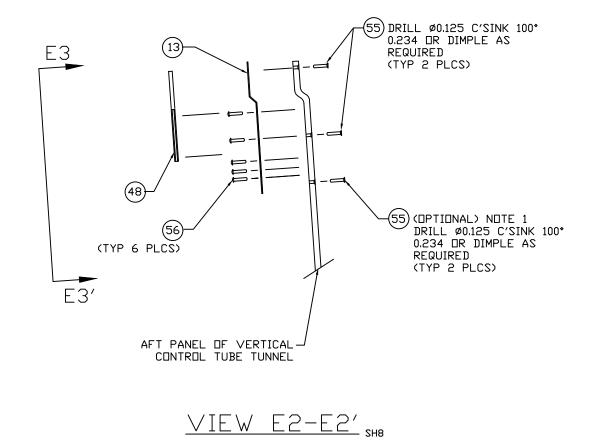
3/8" TUBING (REFER TO DETAIL T (SH.12))

TOLERANCES EXCEPT | WHERE NOTED: MH LS 03/20/20

NOTES:

LOCATE THE DOUBLER ON THE TOP OF THE AFT INSPECTION PANEL OF THE VERTICAL CONTROL TUBE TUNNEL FOR BEST FIT. MATCH DRILL Ø0.201 HOLES TO EXISTING FASTENER HOLES ON THE INSPECTION PANEL. MATCH DRILL Ø0.128 HOLES TYPICAL 8 PLACES AND TRIM THE CONTOUR ON THE AFT PANEL TO MATCH DOUBLER. REMOVE, DE-BURR AND INSTALL THE DOUBLER WITH INDICATED HARDWARE. IF NO EXISTING FASTENERS ARE LOCATED TOWARDS THE BOTTOM 1.00 INCH OF THE DOUBLER, MATCH DRILL Ø0.128 HOLES IN THE LOCATIONS MARKED AS X IN VIEW E3-E3. INSTALL OPTIONAL FASTENERS AS SHOWN IN VIEW E2-E2.





VIEW E3-E3'

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Paravion® Inc.
Technology

DIMENSIONS IN INCHES

TOLERANCES EXCEPT
WHERE NOTED:

.X = ± .1

 $.X = \pm .1$ $.XX = \pm .05$ $.XXX = \pm .010$ ANGLES = $\pm .1^{\circ}$

PROTO

N/C

TITLE DRAWING NO.
AIR CONDITIONING PLUMBING 206L,L1,L3,L4

DRAWN APRVD. CHK'D DATE REV ECO

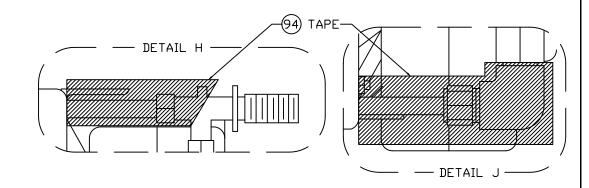
DT MH LS 03/20/20 C

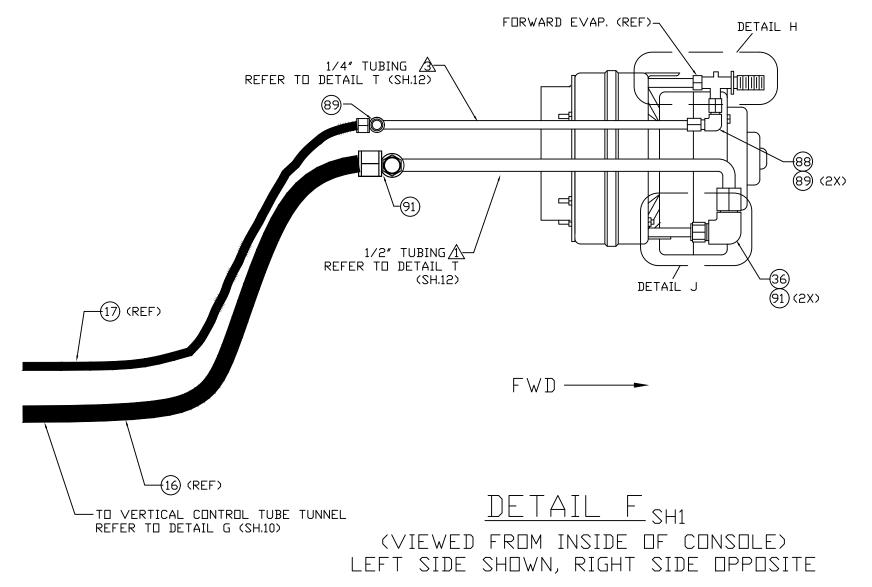
DO NOT SCALE DRAWING SHEET

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BREAK ALL SHARP EDGES

RELEASE DATE 2023.04.11 - REF ECR 506 53 CATAPILLAR GROMMET TULL CIRCUMFERENCE -R0.8879 R0.6250-0 0 0 0 0 0 TO FORWARD EVAP. TREFER TO DETAIL F FUEL TANK VIEW G1-G1' STA 19 (REF) 65 (58 (68 (77 (57) (3X) (90) G2 G2'SH.11 (REF)(16) 6523687757 CONTROL TUBE (15) (REF. SH.8)-TUNNEL (90) (2X)(REF) (TYP. 2 PLCS) (14) (REF. SH.8) FWD ─ (91) (2X)(REF) DETAIL G SH1 FUEL TANK (DVERHEAD VIEW) G1 G1′ TO FORWARD EVAP. -REFER TO DETAIL F -1 INSTALLATION 0 0 0 0 Paravion[®] DRAWING NO. TITLE -Inc. AIR CONDITIONING √Technology 206AC-523 PLUMBING 206L,L1,L3,L4 DIMENSIONS IN INCHES DRAWN APRVD. CHK'D DATE ECO REVF.S. 56 (REF) TOLERANCES EXCEPT WHERE NOTED: MH LS 03/20/20 C -CONFIDENTIAL INFORMATION-THE INFORMATION AND DATA CONTAINED HEREIN IS PROPRIETARY AND IS SUBMITTED IN CONFIDENCE; $.X = \pm .1$ PROTO $.XX = \pm .05$ DO NOT SCALE DRAWING SHEET $.XXX = \pm .010$ AND SHALL NOT BE DISCLOSED, USED OR DUPLICATED FOR ANY PURPOSE WHATSOEVER WITHOUT THE PRIOR WRITTEN PERMISSION OF PARAVION TECHNOLOGY, INC. © 2022 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC. N/C 10 DF 12 ANGLES = ± 1°





INSPECTION PANEL CUT-OUT

5.515

1.755

REF

1.250

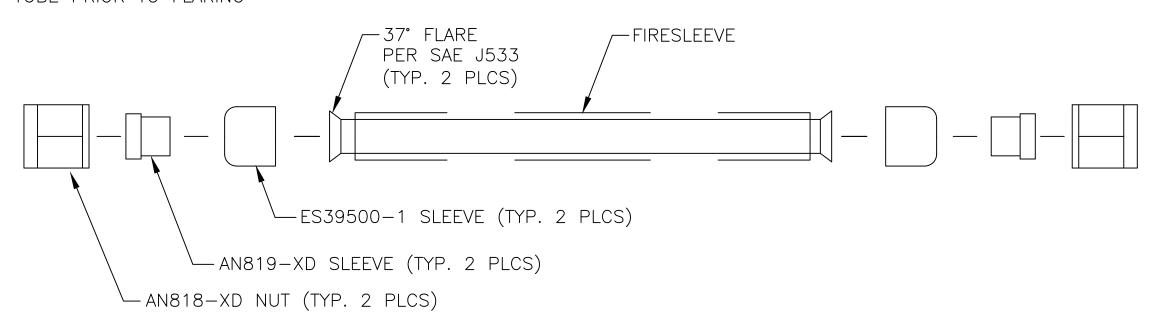
REFERENCE:
P/N 206-031-210-214 OR EQUIV.

VIEW G2-G2' SH.10

	Paravion® Inc. TITLE Technology Inc. AIR CONDITIONING PLUMBING 206L,L1,L3,L4			RAWING NO. 06AC-523				
	DIMENSIONS IN INCHES		APRVD.	CHK'D				
	TOLERANCES EXCEPT	BY	BY	BY	և	ATE	REV	ECO
	WHERE NOTED:	DT	MH	LS	03/	²⁰ /20	С	
PROTO	$X = \pm .1$						_	
111010	$.XX = \pm .05$		DO NOT SCALE DRAWING			SHEET		
N (C	$.XXX = \pm .010$	© 2022 PARAVION TECH., INC.						
N/C	ANGLES = \pm 1°		PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.				11 🗆	F 12

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NOTE: ENSURE FIRESLEEVE, FERRULE, SLEEVE, AND NUT ARE PLACED ON TUBE PRIOR TO FLARING



DETAIL T: REFRIGERANT LINE CONSTRUCTION

REFRIGERANT LINE COMPONENTS:

MIN. BEND RADIUS	COMPONENT	SLEEVE	NUT	IF NEO FIRESLEEVE	CESSARY FERRULE
R1.50	2	33	30	47)	49
R1.00	1)	32	29		
R1.00	84)	86	85		
R3.00	16				

REFER TO PARKER PUBLICATION NO. 4400-B.1 FOR INSTALLATION OF FLEX-HOSE FITTINGS

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N/C

	Paravion ^{ty} Inc. Technology DIMENSIONS IN INCHES	TITLE AIR CONDITIONING 206L,L1,L3,L4				rawing no. 16AC-523		
4	TOLERANCES EXCEPT WHERE NOTED:	DRAWN BY DT	APRVD. BY MH	CHK'D BY LS	_	ATE '20/20	rev C	ECO
<u>}</u>	$.X = \pm .1$ $.XX = \pm .05$ $.XXX = \pm .010$ ANGLES = ± 1°		DO NOT SCALE DRAWING PARAVION TECH., INC. N IS A TRADEMARK OF			AWING	SHEET	

Bill of Materials

*206AC-523-1, REV. C

ITEM #	P/N	DESCRIPTION	QTY	TYP
0	*206AC-523-1, REV. C	PLUMBING INST'N	1	KIT
1	0.375 X 0.035 WALL	5052-0 TUBING	41	FT
2	0.5 X 0.035 WALL	5052-0 TUBING	14	FT
4	10-8 XHX6-S	5/8" TO 1/2" FITTING	1	EA
6	6-4 TRTXN-S	REDUCER (ALT: 0603-6-4)	3	EA
7	20621-8-8	FEMALE SWIVEL	3	EA
8	20621-6-6	FEMALE SWIVEL	1	EA
9	206AC-5018-7	TUBE ASSEMBLY	1	EA
11	206AC-5018-9	TUBE ASSEMBLY	1	EA
12	206AC-5020-1	TUBE ASSEMBLY	1	EA
13	206AC-5030-1	DOUBLER	1	EA
14	23921-8-8	90 DEGREE ELBOW	1	EA
15	23921-6-6	90 DEGREE ELBOW	1	EA
16	285-8	13/32" FLEX HOSE	14	FT
17	285-6	5/16" FLEX HOSE	7	FT
18	407AC-5200-1	HOSE ASSEMBLY	1	EA
19	407AC-5200-3	HOSE ASSEMBLY (ALT: 407AC-5200-2)	1	EA
20	ES45011-1	ELBOW	1	EA
21	4V6X-S	45 DEGREE FITTING (ALT: 6502-4-4)	1	EA
22	80-004-2-8	INSERT	1	EA
23	AN743-12	BRACKET	2	EA
24	AN804-8D	BULKHEAD TEE	1	EA
25	AN815-12D	UNION	1	EA
26	AN815-6D	UNION	3	EA
27	AN815-8D	UNION	2	EA
29	AN818-6D	NUT	22	EA
30	AN818-8D	NUT	14	EA
32	AN819-6D	SLEEVE	22	EA
33	AN819-8D	SLEEVE	14	EA
35	AN821-6D	ELBOW	1	EA
36	AS1034D0808	ELBOW (ALT: AN821-8D)	4	EA

Bill of Materials

*206AC-523-1, REV. C

ITEM#	2-323-1, KEV. C P/N	DESCRIPTION	QTY	TYP
37	AN824-6D	TEE	2	EA
38	AN832-12D	BULKHEAD FITTING	1	EA
39	AN832-6D	BULKHEAD FITTING	2	EA
40	AN832-8D	BULKHEAD FITTING	2	EA
41	AN833-6D	BULKHEAD ELBOW	1	EA
43	AN924-6D	NUT	3	EA
44	AN924-8D	NUT	4	EA
45	AN970-3	WASHER	1	EA
47	BH-9	FIRESLEEVE	3	FT
48	ES00140-3	EXTRUSION	26	IN
49	ES39500-1	FERRULE	6	EA
51	ES43050-3	DRYER BOTTLE (ALT: ES43050-2)	1	EA
53	MS21266-1N	CATAPILLAR GROMMET (ALT: GM-32)	10	IN
54	T-1223	RESTRAINT TIE	3	FT
55	MS20426AD4-4	RIVET	4	EA
56	MS20470AD4-4	RIVET	6	EA
57	MS21042L3	NUT	20	EA
58	MS21919WDG10	CLAMP	2	EA
60	MS21919WDG12	CLAMP	13	EA
61	MS21919WDG6	CLAMP	13	EA
64	MS21919WDG40	CLAMP	2	EA
65	MS21919WDG8	CLAMP	6	EA
66	MS27039-1-15	SCREW	2	EA
67	MS35207-262	SCREW	3	EA
68	MS35207-263	SCREW	15	EA
69	MS35207-266	SCREW	3	EA
70	MS35207-269	SCREW	2	EA
71	MS35207-270	SCREW	1	EA
72	MS35207-273	SCREW	1	EA
73	MS9592-138	BRACKET	1	EA
74	NAS1149F0963P	WASHER	6	EA

Bill of Materials

*206AC-523-1, REV. C

P/N	DESCRIPTION	QTY	TYP
NAS1149F1290P	WASHER	10	EA
NAS1149F0332P	WASHER	22	EA
NAS1149F0363P	WASHER	10	EA
NAS43DD3-16FC	SPACER (ALT: NAS43DD3-16)	2	EA
NAS43DD3-23FC	SPACER (ALT: NAS43DD3-23)	2	EA
NAS43DD3-32FC	SPACER (ALT: NAS43DD3-32)	3	EA
NAS43DD3-40FC	SPACER (ALT: NAS43DD3-40)	1	EA
NAS43DD3-56FC	SPACER (ALT: NAS43DD3-56)	1	EA
0.250 x 0.035 WALL	5052-0 TUBING	3	FT
AN818-4D	NUT	4	EA
AN819-4D	SLEEVE	4	EA
AN824-8D	TEE	1	EA
4C6X-S	90 DEGREE ELBOW	2	EA
SECO-7A4	SECO SEAL, 1/4" ALUMINUM	15	EA
SECO-7A6	SECO SEAL, 3/8" ALUMINUM	30	EA
SECO-7A8	SECO SEAL, 1/2" ALUMINUM	37	EA
SECO-7A10	SECO SEAL, 5/8" ALUMINUM	5	EA
ES06022-2	TAPE	36	IN
AN837-8D	45° BULKHEAD FITTING	1	EA
407AC-5019-1	TUBE ASSEMBLY	1	EA
407AC-5019-2	TUBE ASSEMBLY	1	EA
	P/N NAS1149F1290P NAS1149F0332P NAS1149F0363P NAS43DD3-16FC NAS43DD3-23FC NAS43DD3-32FC NAS43DD3-56FC 0.250 x 0.035 WALL AN818-4D AN819-4D AN824-8D 4C6X-S SECO-7A4 SECO-7A6 SECO-7A8 SECO-7A10 ES06022-2 AN837-8D 407AC-5019-1	P/N DESCRIPTION NAS1149F1290P WASHER NAS1149F0332P WASHER NAS1149F0363P WASHER NAS43DD3-16FC SPACER (ALT: NAS43DD3-16) NAS43DD3-23FC SPACER (ALT: NAS43DD3-23) NAS43DD3-32FC SPACER (ALT: NAS43DD3-32) NAS43DD3-40FC SPACER (ALT: NAS43DD3-40) NAS43DD3-56FC SPACER (ALT: NAS43DD3-56) 0.250 x 0.035 WALL 5052-0 TUBING AN818-4D NUT AN819-4D SLEEVE AN824-8D TEE 4C6X-S 90 DEGREE ELBOW SECO-7A4 SECO SEAL, 1/4" ALUMINUM SECO-7A6 SECO SEAL, 3/8" ALUMINUM SECO-7A8 SECO SEAL, 5/8" ALUMINUM SECO-7A10 SECO SEAL, 5/8" ALUMINUM ES06022-2 TAPE AN837-8D 45° BULKHEAD FITTING 407AC-5019-1 TUBE ASSEMBLY	P/N DESCRIPTION QTY NAS1149F1290P WASHER 10 NAS1149F0332P WASHER 22 NAS1149F0363P WASHER 10 NAS43DD3-16FC SPACER (ALT: NAS43DD3-16) 2 NAS43DD3-23FC SPACER (ALT: NAS43DD3-23) 2 NAS43DD3-32FC SPACER (ALT: NAS43DD3-32) 3 NAS43DD3-40FC SPACER (ALT: NAS43DD3-40) 1 NAS43DD3-56FC SPACER (ALT: NAS43DD3-56) 1 0.250 x 0.035 WALL 5052-0 TUBING 3 AN818-4D NUT 4 AN819-4D SLEEVE 4 AN824-8D TEE 1 4C6X-S 90 DEGREE ELBOW 2 SECO-7A4 SECO SEAL, 1/4" ALUMINUM 15 SECO-7A6 SECO SEAL, 3/8" ALUMINUM 30 SECO-7A8 SECO SEAL, 5/8" ALUMINUM 5 ES06022-2 TAPE 36 AN837-8D 45° BULKHEAD FITTING 1 407AC-5019-1 TUBE ASSEMBLY 1